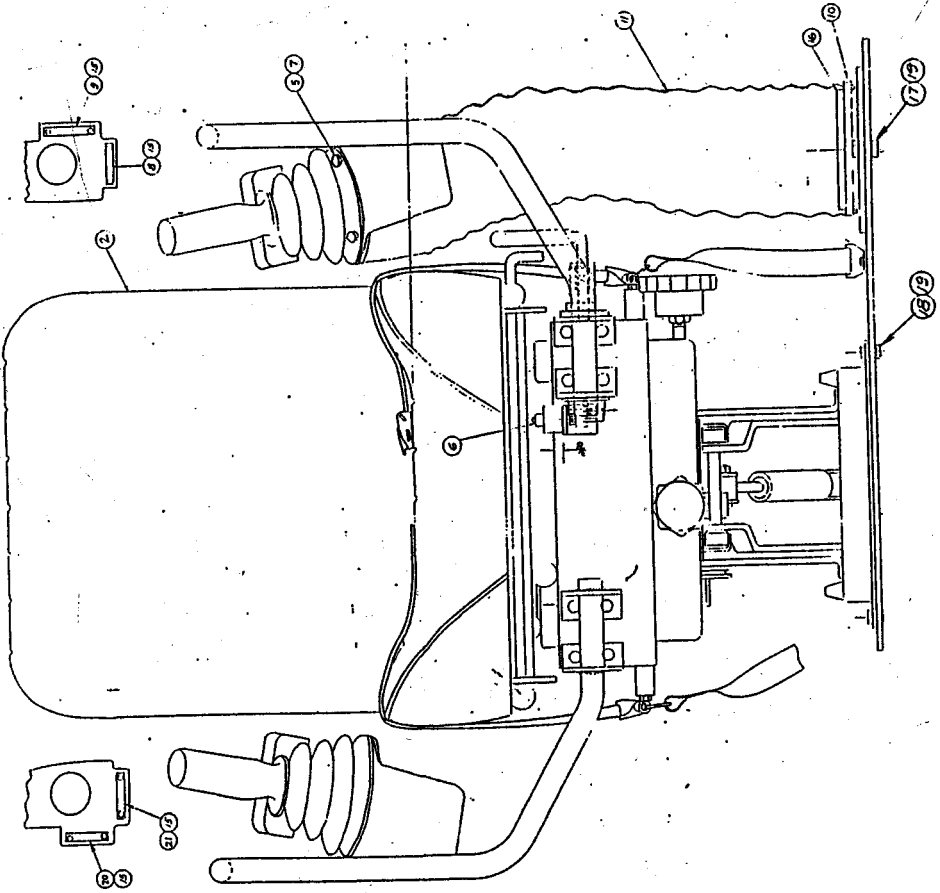
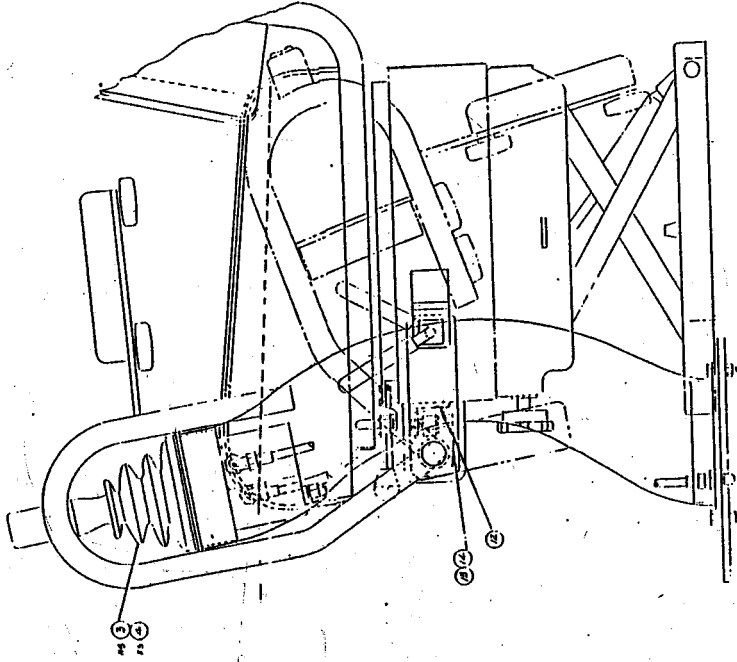




OPERATOR'S COMPARTMENT



① ASSY

SWINGMASTER CORPORATION

PARTS BOOK

MACHINE	SECTION	15
MODEL 181 SWINGLOADER	OPERATOR'S COMPARTMENT	

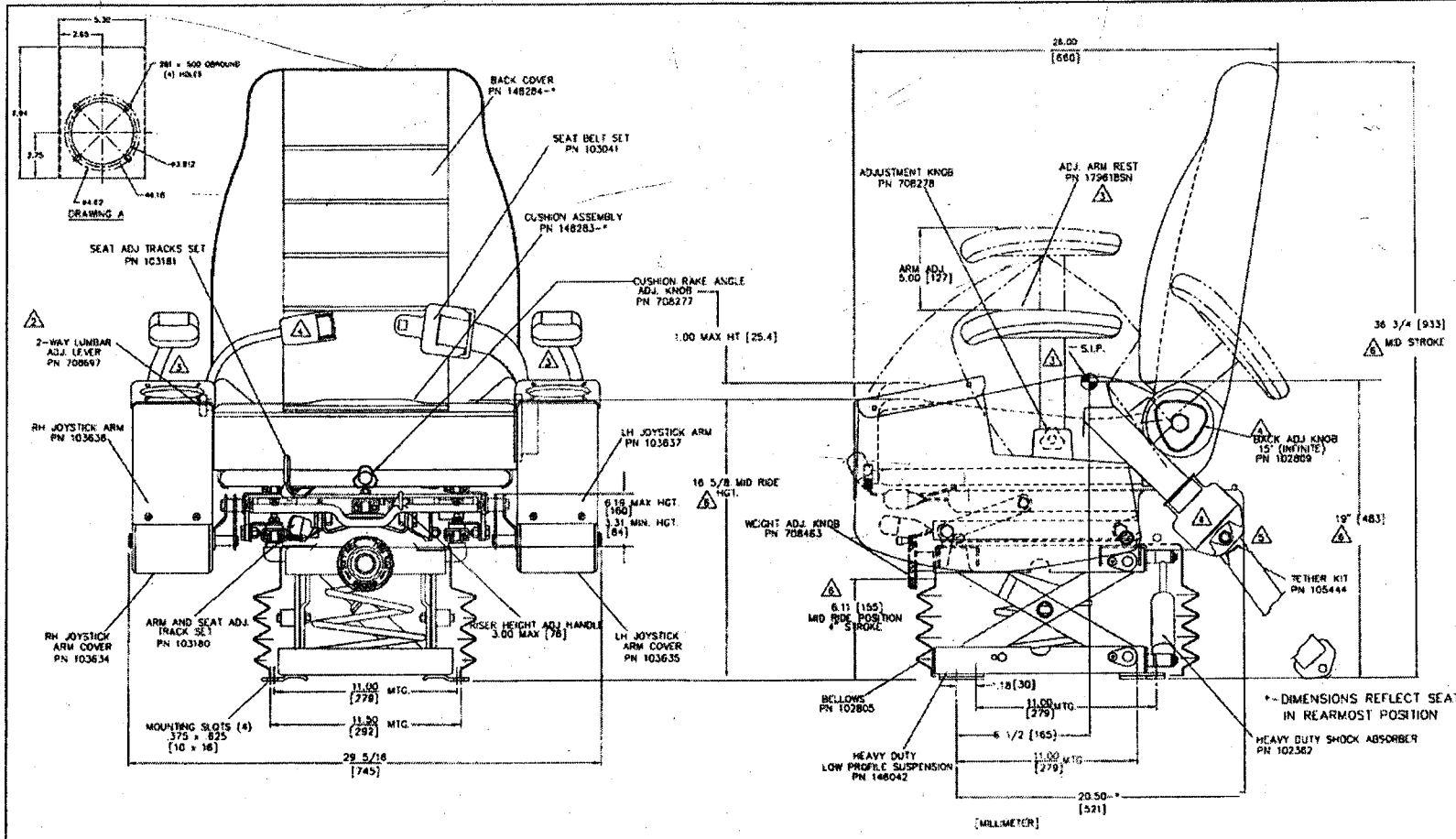
ASSEMBLY
NUMBER

DESCRIPTION

1801242

SEAT INSTALLATION

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. USED
2	1800213	OPERATOR'S SEAT	1.00
3	1800112	JOYSTICK - SWING L-R / ATTACHMENT	1.00
4	1800111	JOYSTICK - BOOM UP-DOWN/BUCKET DUMP-LOAD	1.00
5	1800430	H.H.C.S. 1/4-20 X 1/2" LONG	8.00
6	1800218	SEAT SWITCH	1.00
7	1800567	1/4" LOCK WASHER	8.00
8	1801298	DECAL (SWING L-R)	1.00
9	1801299	DECAL (ATTACHMENT)	1.00
10	1800694	5 1/2" HOSE CLAMP	4.00
11	1800188	BULK EXHAUST HOSE - 5" ID (IN)	48.00
12	1801297	SWITCH MOUNTING ANGLE	1.00
13	1801300	LEVER WELDMENT	1.00
14	1801303	ROLL PIN 3/16" X 1 1/2" LG	1.00
15	1800845	1/8" POP RIVET	8.00
16	1800844	BULKHEAD WELDMENT	2.00
17	1800451	H.H.C.S. 3/8-16 X 3/4" LONG	4.00
18	1800454	H.H.C.S. 3/8-16 X 1 1/4" LONG	4.00
19	1800568	3/8" LOCK WASHER	8.00
20	1801301	DECAL (BOOM UP - DOWN)	1.00
21	1801302	DECAL (BOOM DUMP - LOAD)	1.00



- NOTE:
- 1) ILLUSTRATED VIEW MAY VARY IN SHAPE AND APPEARANCE DUE TO CHANGING MATERIALS AND DESIGN
 - 2) DUAL SETS OF TRACKS ALLOW 8" OF TRAVEL OF ARMS AND SEAT AND 3" OF TRAVEL OF SEAT ALONE - TRACKS ARE SHOWN IN NEUTRAL POSITION
 - 3) CONTROLLER ARMS ROTATE BY UPWARD AND CAN INCORPORATE AN OPTIONAL ROLL SWITCH THAT ACTIVATES WHEN ARMS ARE UPFOLD
 - 4) THE SEAT CUSHION HAS A RAKE ANGLE ADJUSTMENT OF 1" IN HEIGHT
 - 5) ALL DIMENSIONS SHOWN ARE FOR AN UNOCCUPIED SEAT
 - 6) DIMENSIONAL TOLERANCES ARE ± .0012 [] UNLESS OTHERWISE SPECIFIED
 - 7) S.I.P. DIMS PER SAE J1183 (NEUTRAL TRACK, MID HEIGHT & MID SUSPENSION SERVICE)
 - 8) TOTAL HGT ADJ. MOVES SEAT 3" FWD & 3" UP FROM LOW POSITION

EFF DATE: 10/23/09

PATENT NUMBERS
 U.S. # 5,078,528

PLEASE NOTE:
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REV	DATE	DESCRIPTION	BY	APPROVED
1	05/12/92	REVISED AND IMPROVED		
2	05/12/92	REVISED AND IMPROVED		
3	05/12/92	REVISED AND IMPROVED		
4	05/12/92	REVISED AND IMPROVED		
5	05/12/92	REVISED AND IMPROVED		
6	05/12/92	REVISED AND IMPROVED		
7	05/12/92	REVISED AND IMPROVED		
8	05/12/92	REVISED AND IMPROVED		
9	05/12/92	REVISED AND IMPROVED		
10	05/12/92	REVISED AND IMPROVED		

seats INCORPORATED

CONTROLLER SEAT W/ "A" MTC LPS

173916